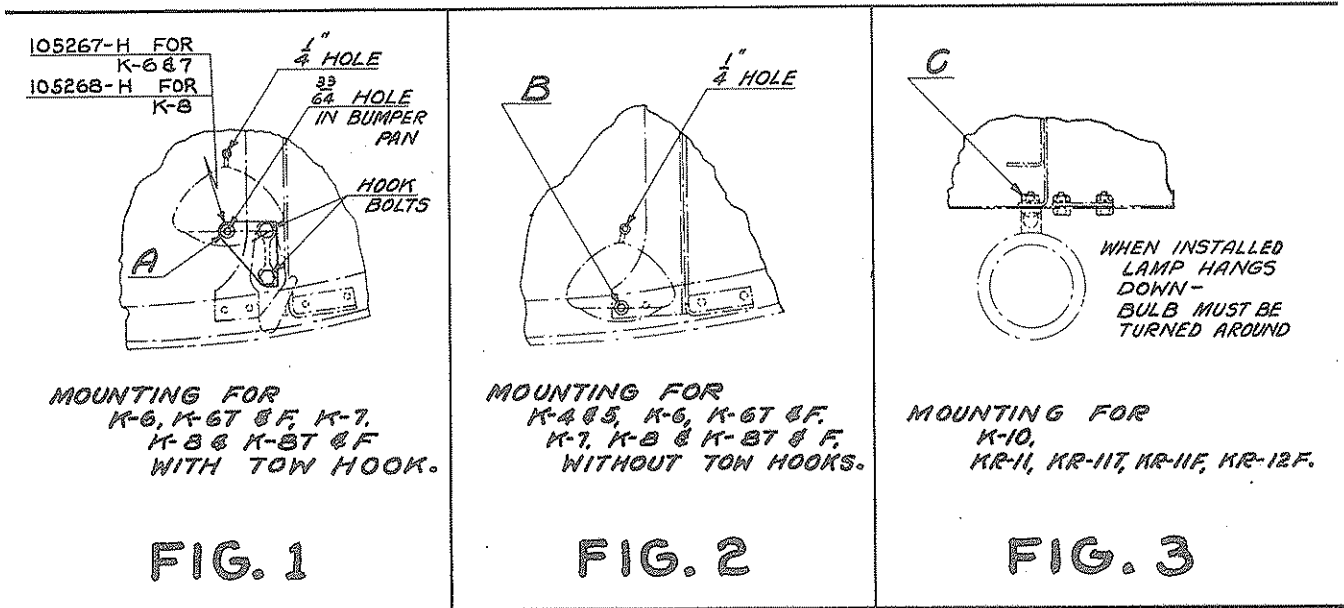


INSTRUCTIONS FOR INSTALLING INTERNATIONAL FOG LIGHTS.



"M" BRACKET - PART NO. 102822-H.

Fits Models: K-1, K-2, K-3, K-5 COE, & K-7 COE.

Install "M" Brackets and lights in accordance with enclosed Unity instructions, Form No. 145.

"H" BRACKET - PART NO. 102823-H.

Fits Models: K-4, K-5, K-6, K-6 T & F, K-7, K-8, K-8 T & F.

For Trucks WITH tow hooks, it is necessary to secure from International Parts Depot a triangle reinforcing plate, according to model, as follows:

Part No. 105267-H for K-6, K-7  
Part No. 105268-H for K-8

1. Remove the tow hook from the bumper. See Figure 1.
2. Lay triangular reenforcing plate on top of bumper apron and reinstall the tow hook bolts. This will correctly locate the plate for drilling hole "A" through the apron.
3. Drill 33/64" hole in apron at point "A" through the hole in the triangular plate, then remove the tow hook bolts & triangular plate.

4. Place the triangular plate between the under side of the bumper apron and the channel bumper support. Line up the holes in the triangular plate so the tow hook bolts will go through them and reattach tow hook.

5. Install bracket "H", Part No. 102823-H, at hole "A" with 7/16" x 1-3/4" carriage bolt and nut supplied.

Complete the installation in accordance with enclosed Unity Instruction Sheet, Form 145.

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For Trucks WITHOUT tow hooks, See Fig. 2.

1. Remove bumper bar bolt "B", Fig. 2.

2. Attach bracket "H", Part No. 102823-H, as follows:

(a) On Models K-4, K-5, use 7/16" x 1-3/4" carriage bolt & nut supplied;

(b) On Models K-6, K-7, K-8, use 1/2" x 1-3/4" SAE cap screw & nut supplied.

Complete the installation in accordance with enclosed Unity Instruction Sheet Form No. 145.

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"J" BRACKET, INTERNATIONAL PART NO. 102824-H.

Fits Models: K-10, KR-11, KR-11T, K-11F, KR-12F.

1. Remove bumper bolt "C", Figure 3, from under side of bumper bar.

2. Attach bracket "J", part No. 102824-H, to under side of channel bar, using SAE cap screw 1/2" x 1-3/4" supplied. Bracket arm should point straight to rear.

3. Because the lamp hangs upside down when installed, it is necessary to invert the bulb, as follows:

(a) Remove the International ornament from the lamp shell. Then remove the locking ring.

(b) Turn the bulb half way around in the lamp shell, reinstall the ring and ornament.

4. Attach the lamp to bracket "J" and complete the installation according to the enclosed Unity Instruction Sheet No. 145.

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The 1/4" hole designated in Figures 1 & 2 is for rubber grommet through which lamp cable is inserted.